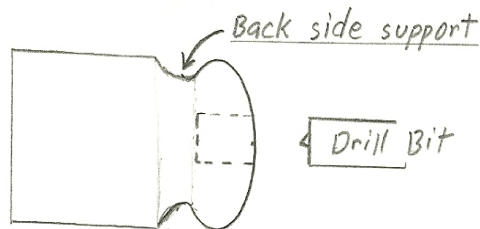


Christmas Tree Ornament

Using a 2" to 2 1/4" dia block.

Turn the ball of the ornament, leaving enough wood on the back side to support the ball while hollowing.

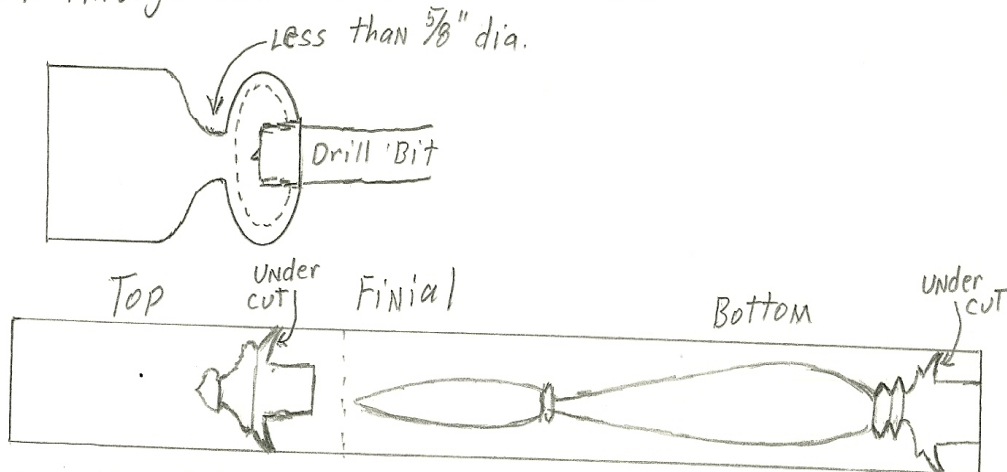
Using a 5/8" forrester bit drill a hole to the depth that you want to hollow the ball.



Hollow the ball to about 1/8 wall thickness.

Finish turning the balls back side to under 5/8" dia.
Sand the ball.

Drill through the back side of the ball.



Using a 1" to 1 1/4" square around 7" long, turn between centers.
Turn the live center end to fit tightly into the bottom of the ball.
Under cut the outer edge so it touches the ball.

Turn the finial to desired shape, leaving the tip attached to the block of wood. Sand the finial.

Cut the finial off the block.

Using the end of the block, turn the end to fit the top of the ball.
Turn and sand the top like the bottom. Cut off the top.
Mount the top in the chuck and drill the hole for the eyelet.
Mount the bottom in to the chuck and sand the Tip.